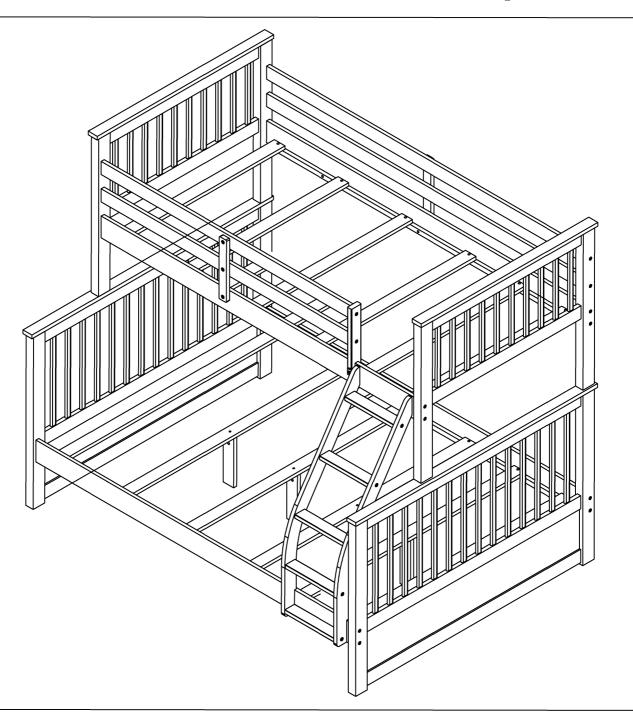
# **ASSEMBLY INSTRUCTIONS**

SKU:ODB



175 Southbelt Industrial Dr Houston, TX 77047 Email: info@eastwestfurniture.net



Description: Odessa Twin & Full Bunk Bed

Dimension: 2040 x 1506 x 1785 Hmm

#### **BEFORE ASSEMBLY**

Thank you for purchasing this quality product. This product has been designed for easy assembly and constructed for durability. Please take the time to read and follow the assembly instructions carefully.

Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Please separate, identify, and count all parts and metal hardware. Compare with part list to be sure all parts are present.

If hardware is missing or you have difficulty assembling this product, please call for us.

#### **IMPORTANT NOTE:**

- Place all wooden parts on a clean and smooth surface such as a rug or carpet to avoid the parts from being scratched.
- Remove all wrapping material, including staples & packing straps before you start to assemble.
- DO NOT tighten all screws and bolts until completely assembled.
- Keep all hardware parts out of reach of children.

PART LIST									
NO	Description	Q'Ty	Sketch	NO	Description	Q'Ty	Sketch		
BOX	BOX A: A+B+C+D								
A	Lower right head board	1		В	Lower left head board	1			
С	Upper right head board	1		D	Upper left head board	1			
BOX	B: E+F+G+H+I+J+I	K+L+	N+M						
Е	Lower back side rail	1		F	Lower front side rail	1			
G	Upper back side rail	1		Н	Upper front side rail	1			
I	Lower head slats	2		J	Back guard rails	2			
K	Front guard rails	2		L	Head guard rails support bar	1			
М	Support guard rails bar	2		N	Upper slats	6			

# HARDWARE LIST

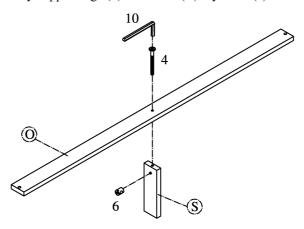
NO	Description	Q'Ty	Sketch	NO	Description	Q'Ty	Sketch
0	Lower slats	4		Р	Left Ladder bar	1	
Q	Ladder rungs	5		R	Right ladder bar	1	
S	Support legs	4					

# HARDWARE LIST

NO	Description	Q'Ty	Sketch	NO	Description	Q'Ty	Sketch
1	Head hex bolts 1/4" x 85mm	22		2	Head hex screws	8	
3	Head hex screws M7 x 50mm	10	8)—	4	Head hex bolts 1/4" x 65mm	6	
5	Wood dowels ¢8 x 30mm	36		6	Dowel nuts / 4"x¢10x12mm	28	
7	Steel dowels ¢10 x L90mm	4		8	Wood screws M4 x 35mm	24	
9	Head hex bolts 1/4" x 45mm	2		10	Alenkey 4mm	1	

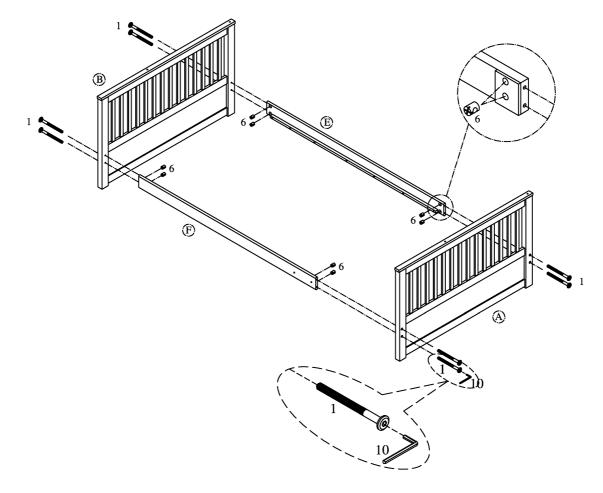
## STEP 1: Assembly support legs with slats

LOWER BED ASSEMLY: Assembly support legs (S) with slats (0) by bolts (4) and nuts (6)



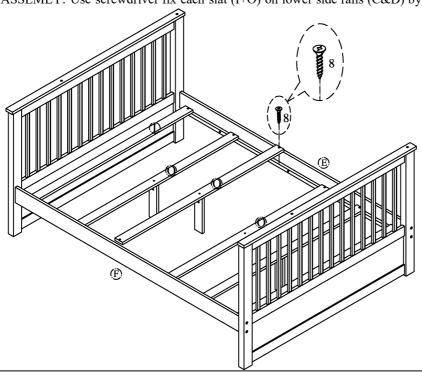
#### STEP 2: Assembly lower bed

LOWER BED ASSEMLY: Use alen key (10) Assembly head board (A & B) with side rails (E&F) by bolts (1) and nuts (6)



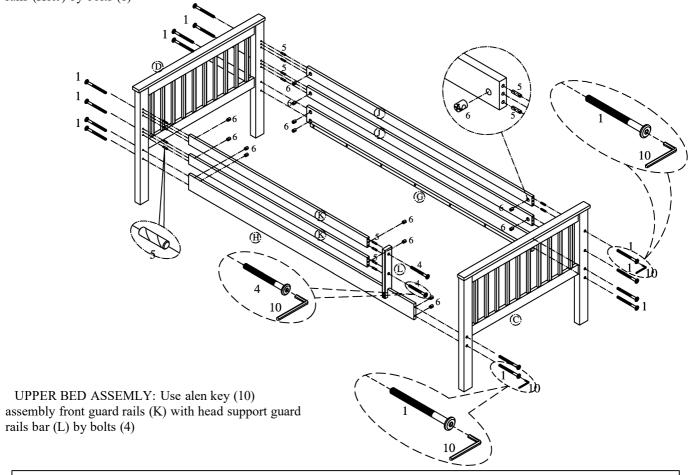
#### STEP 3: Fix slats

LOWER BED ASSEMLY: Use screwdriver fix each slat (I+O) on lower side rails (C&D) by screws (8)



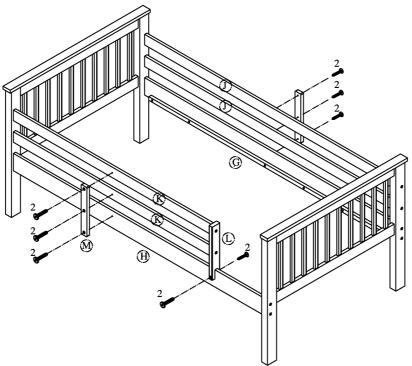
## STEP 4: Assembly upper bunk

UPPER BED ASSEMLY: Use alen key (10) assembly upper head board (C&D) with upper side rails (G&H) and guard rails (H&J) by bolts (1)



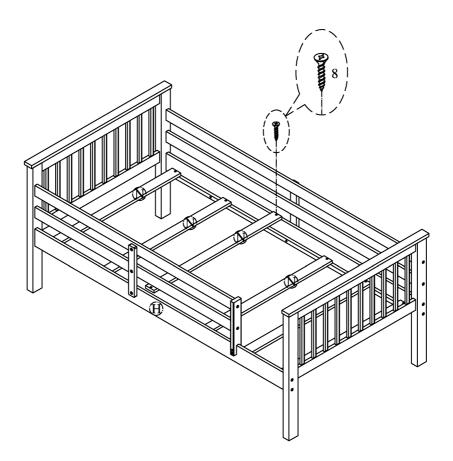
# STEP 5: Fix support guard rails

LOWER BED ASSEMLY: Use alen key fix support guard rail bars (M) with guard rails (J & K) and side rails (G & H) by screws (2)



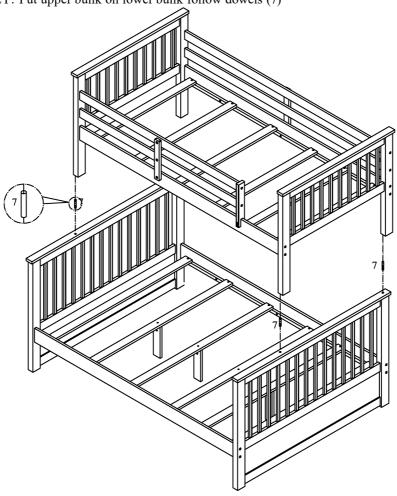
#### STEP 6: Fix slats

UPPER BED ASSEMLY: Use screwdriver fix each slat (N) on lower side rails (G & H) by screws (8)



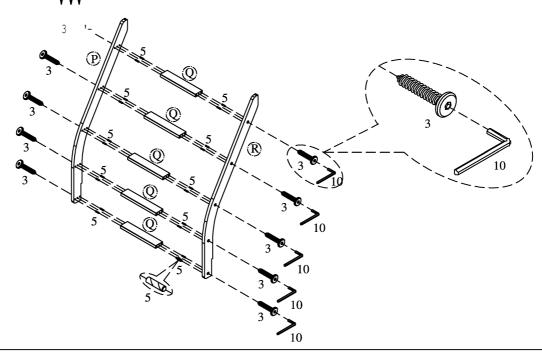
#### STEP 7: Make bunk bed

BUNK BED ASSEMLY: Put upper bunk on lower bunk follow dowels (7)



# STEP 8: Ladder assembly

LADDER ASSEMLY: Put 2 looder bars (P&R) parallel. Use alen key (10) assembly ladder rungs (Q) with its by bolts (3).



#### STEP 9: Fix ladder

LADDER ASEMBLY: Use alen key (10) fix ladder with front side rails (F &H) by bolts (9)

